

Planer Maintenance Checklist

Before You Begin

- Owner's manual
- Shop vacuum or dust collection
- Clean cloths or rags
- Resin remover
- Cast-iron protectant
- Lubricants (per manufacturer)
- Mineral spirits
- Basic hand tools
- Heavy gloves (for cutterhead work)

Ongoing / As Needed

- Remove chips, dust, and debris Date: _____
- Remove resin buildup Date: _____
- Protect cast-iron table Date: _____
- Inspect anti-kickback fingers Date: _____

Weekly

- Vacuum cabinet and motor Date: _____
- Clean motor vents and cooling fins Date: _____

Monthly

- Clean feed rollers Date: _____
- Clean springs, bores, grooves Date: _____
- Inspect roller bushings Date: _____
- Inspect gearbox lubricant (if equipped) Date: _____
- Clean and lubricate drive chains Date: _____
- Clean and lubricate columns and leadscrews Date: _____

Every 3–6 Months

- Sharpen/reset knives or rotate inserts Date: _____
- Check cutterhead parallelism Date: _____
- Adjust chip breaker, rollers, pressure bar Date: _____
- Inspect chip deflector Date: _____

Annual

- Inspect or replace drive belts Date: _____
- Check pulley alignment and tension Date: _____
- Inspect electrical components Date: _____
- Check motor bearings and capacitors Date: _____
- Inspect/replace motor brushes (if applicable) Date: _____

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After Completion

Restore power only after maintenance is complete.
Record maintenance dates for tracking.

Technician Name: _____

Overall Date: _____